**Title of Submitting Paper**

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ABSTRACT

The paper abstract in English, of no more than 200 words. It should be the same which has been approved earlier. It should not include any mathematical symbols, figures, tables or references. It is required that all authors have the draft article reviewed for language proficiency before submitting it to the editorial panel for review.

**Keywords**: Keyword1, Keyword2,...

**1.** INTRODUCTION: STYLE HEADING 1 ALL

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Figures and tables should fit within the prescribed margins and should form an integral part of the article and be numbered consecutively in Arabic numerals. Labelling and lettering of figures and tables should be Trebuchet MS at 11 point size. No lines open between paragraphs, except for the 6 pts allowed by the pre-defined style.

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"Quotes - use full justification + italics."

## Heading 2: Outline numbering, bold

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### Equations

Use the Word equation editor if possible – but always make sure that equations are of a good rendering quality if another mechanism is used. Number equations sequentially as shown below, with the equation indented 10 mm, and the equation number appearing in brackets and right aligned.

$\left[\begin{matrix}x\\y\\z\end{matrix}\right] =\left[\begin{matrix}\frac{F\_{x}}{2m}\\\frac{F\_{y}}{2m}\\\frac{F\_{z}}{2m}\end{matrix}\right]t^{2}+\left[\begin{matrix}\dot{x\_{0}}\\\dot{y\_{0}}\\\dot{z\_{0}}\end{matrix}\right]+ \left[\begin{matrix}x\_{0}\\y\_{0}\\z\_{0}\end{matrix}\right]$**(1)**

$\left[\begin{matrix}\dot{x}\\\dot{y}\\\dot{z}\end{matrix}\right] =\left[\begin{matrix}\frac{F\_{x}}{m}\\\frac{F\_{y}}{m}\\\frac{F\_{z}}{m}\end{matrix}\right]t+\left[\begin{matrix}\dot{x\_{0}}\\\dot{y\_{0}}\\\dot{z\_{0}}\end{matrix}\right]$**(2)**

### Equations

Use Trebuchet MS 11 for the text in tables if possible – otherwise scale down to Trebuchet MS 9. Format tables where possible to be the full width of the text. Do not use shading in tables. Header Rows must be in **Bold**. Try to avoid page breaks in a table, but where unavoidable, use the “Repeat Header Rows” feature. Table captions above the table – see example below

Table 1: Table Caption in Bold, above the table

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| Photographs must be supplied in TIFF or JPEG format at least 300 dpi for good quality reproduction |  |

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Centre figures and photos and ensure that the rendering quality is acceptable for the purpose of illustration. Figure captions appear below the figure as shown below.



**Figure 1: Tool Coordinate System**

# 2. CONCLUSION

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# 3. REFERENCES

References in the text should be by author for example Li [1], with the reference number in square brackets. The required reference format is illustrated below.

for books:

1. **Li, J.C.R.** 1964. *Statistical Inference,* 3rd Edition, McGraw-Hill.
2. **Author, A.B.C.** 1961. *Title,* 3rd Edition, McGraw-Hill.

for articles:

1. **Van Dyk, L. 2001.** The philosophy -tool continuum**,** *South African Journal of Industrial Engineering*, 12(1), pp 1-14.

For conference papers:

1. **Sundin, E. 2001.** Product Properties Essential for Remanufacturing, Proceeding of the CIRP 8th International Seminar on Life Cycle Engineering, Varna, Bulgaria, June 18-20, pp 171-179.